



- NOTES:
- DO NOT PAINT INTERNALLY OR EXTERNALLY THREADED PARTS OR PARTS WITH FINISHED SURFACES THAT HAVE BEEN MACHINED FOR TIGHT TOLERANCE FITUP.
 - PAINT FINISH:
BLAST SSPC-SP10.NACE 2,2 mil
2-COATS PHENICON HS (LIGHT GRAY)
PART-A (920A175)
PART-B (700-C-685)
H&C SHARK GRIP ADDITIVE (SLIP RESISTANT ADDITIVE) ON WALKING SURFACES.
 - CHECK FOR RESIDUAL STRESS AT THE PUMP PRIOR TO RELEASE AND OPERATION.

REV	DESCRIPTION	AUTHOR	DATE	CHECKED B	QA/QC
2	CHG INLET BVF TO BV	S. Boerckel	2/25/2011	T. KOONTZ	B. MADDUX
1	CHG DISC PIPE 4" TO 3"	S. Boerckel	2/15/2011	T. KOONTZ	B. MADDUX
0	ISSUED FOR FABRICATION	S. Boerckel	1/27/2011	T. KOONTZ	B. MADDUX

REVISION HISTORY



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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON DECIMALS
X.X ±0.10
X.XX ±0.06
X.XXX ±0.03
HOLE DIA ±0.03
ANGLES ±0.50°
SURFACE HFS-SF
SQUARENESS ±0.06
DO NOT SCALE DRAWING

DRAWN S. Boerckel	1/27/2011
CHECKED T. KOONTZ	2/3/2011
QA B. MADDUX	2/3/2011
REVIEWER	
PROJECT NO 409-2956-1	
CUSTOMER EDC - MARGARITA ISLAND	
JOB NO	

TITLE GENERAL ARRANGEMENT UNIT NUMBERS 298034 & 298035 LIQUID FUEL FORWARDING SKID - 7EA			
SIZE D	ML:	DWG NO 409-2956-LFF7EA-0900-1	REV 2
SCALE: 1/16"=1" WEIGHT: 6179 lbmass SHEET 1			

